714-546-9035

## Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application: Listing of Claims:

## Claims 1-16 (Canceled)

- (Currently amended) A surface coated powdered manganese sulfide for use as a sinter additive, wherein the surface coat comprises at least one coating agent selected from the group consisting of a wax, an ester of an inorganic or organic acid, an oil, a low melting polymer, and a mono- or multi-functional aliphatic alcohol with 2 to 12 carbon atoms, wherein the coating agent is present in an amount of 0.01 to 10 wt.% relative to the weight of the manganese sulfide to thereby reduce moisture uptake and improve oxidation protection of the sinter additive.
- 18. (Previously presented) The manganese sulfide according to claim 17 wherein the powdered manganese sulfide has a particle size of 1 to 200 μm.
- 19. (Previously presented) The manganese sulfide according to claim 17 wherein the powdered manganese sulfide has a particle size of 1 to 10  $\mu$ m.
- 20. (Previously presented) The manganese sulfide according to claim 17 wherein the low melting polymer has a melting point of less than 150°C and is a polyester, polyamide or a polyaliphatic compound.
- 21. (Previously presented) The manganese sulfide according to claim 18 wherein the low melting polymer has a melting point under 150°C and is a polyester, polyamide or a polyaliphatic compound.
- 22. (Previously presented) The manganese sulfide according to claim 19 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 23. (Previously presented) The manganese sulfide according to claim 17 wherein the ester of the inorganic acid is a phosphoric acid ester.

- 24. (Previously presented) The manganese sulfide according to claim 18 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 25. (Previously presented) The manganese sulfide according to claim 19 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 26. (Previously presented) The manganese sulfide according to claim 23 wherein the phosphoric acid ester is diphenylcresylphosphate or triphenylphosphate.
- 27. (Previously presented) The manganese sulfide according to claim 24 wherein the phosphoric acid ester is diphenylcresylphosphate or triphenylphosphate.
- 28. (Previously presented) The manganese sulfide according to claim 25 wherein the phosphoric acid ester is diphenylcresylphosphate or triphenylphosphate.
- 29. (Previously presented) The manganese sulfide according to claim 17 wherein the oil is selected from a paraffinic oil or silicon oil.
- (Previously presented) The manganese sulfide according to claim 18 wherein the oil is selected from a paraffinic oil or silicon oil.
- 31. (Previously presented) The manganese sulfide according to claim 19 wherein the oil is selected from a paraffinic oil or silicon oil.
- 32. (Currently amended) A method of producing surface-modified manganese sulfide (MnS), comprising:

providing powdered manganese sulfide;

- adding a coating agent to the manganese sulfide in an amount of 0.01 to 10 wt.% relative to the weight of the manganese sulfide to thereby coat the manganese sulfide;
- wherein the coating agent is selected from the group consisting of a-wax, an ester of an inorganic or an organic acid, an oil, a low melting polymer, and a mono- to multifunctional aliphatic alcohol with 2 to 12 carbon atoms or mixtures thereof; and wherein the mixture of the coating agent and the manganese sulfide is mixed for a period of time sufficient to ensure a homogeneous mixture.

- 33. (Previously presented) The method according to claim 32 wherein the manganese sulfide has a particle size from 1 to 200 μm.
- 34. (Previously presented) The method according to claim 32 wherein the manganese sulfide has a particle size from 1 to 10 μm.
- 35. (Previously presented) The method according to claim 32 wherein the coating agent is added in an amount of 0.01 to 5.0 wt.%, relative to the weight of the manganese sulfide used.
- 36. (Previously presented) The method according to claim 33 wherein the coating agent is added in an amount of 0.01 to 5.0 wt.%, relative to the weight of the manganese sulfide used.
- 37. (Previously presented) The method according to claim 34 wherein the coating agent is added in an amount of 0.01 to 5.0 wt.%, relative to the weight of the manganese sulfide used.
- 38. (Previously presented) The method according to claim 32 wherein the coating agent is added in an amount of 1.0 to 3.0 wt.%, relative to the weight of the manganese sulfide used.
- 39. (Previously presented) The method according to claim 33 wherein the coating agent is added in an amount of 1.0 to 3.0 wt.%, relative to the weight of the manganese sulfide used.
- (Previously presented) The method according to claim 34 wherein the coating agent is added in an amount of 1.0 to 3.0 wi.%, relative to the weight of the manganese sulfide used.
- 41. (Previously presented) The method according to claim 32 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 42. (Previously presented) The method according to claim 33 wherein the ester of the inorganic acid is a phosphoric acid ester.

- 43. (Previously presented) The method according to claim 34 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 44. (Previously presented) The method according to claim 35 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 45. (Previously presented) The method according to claim 36 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 46. (Previously presented) The method according to claim 37 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 47. (Previously presented) The method according to claim 38 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 48. (Previously presented) The method according to claim 39 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 49. (Previously presented) The method according to claim 40 wherein the ester of the inorganic acid is a phosphoric acid ester.
- 50. (Previously presented) The method according to any one of claims 41-49, wherein the ester of the phosphoric acid is diphenylcresylphosphate or triphenylphosphate.
- 51. (Previously presented) A method of improving a compression characteristics of a powder mixture comprising a step of using the surface coated powdered manganese sulfide according to any one of claims 17 to 31 as an additive.
- 52. (Previously presented) A method of improving processability of a molded sintered article comprising a step of use of using the surface coated powdered manganese sulfide according to any one of claims 17 to 31 as an additive.
- 53. (Currently amended) A sinter powder comprising the surface coated powdered manganese sulfide according to any one of claims 17 to 22 31, wherein the manganese

sulfide is coated prior to addition of a selected and a metal powder, wherein the manganese sulfide is treated with the surface coat prior to addition to the metal powder.

(Previously presented) A method of producing a molded article, comprising 54. providing the sinter powder according to claim 53;

compressing the sinter powder in a sinter mold that has an inner shape corresponding to a final contour of a finished molded article;

heating the compressed sinter powder to a temperature above an evaporation temperature of the coating agent, and optionally maintaining the compressed sinter powder at the temperature for a period of time sufficient to ensure complete evaporation of the coating agent;

sintering the compressed sinter powder; and removing the molded article from the sinter mold.

(Previously presented) A molded article manufactured by the method according to claim 55 54.